

[REDACTED]

Page 1

Accept

The following information was obtained from the records of the Department of Health, Education and Welfare, Bureau of Census, Office of Statistics, Washington, D.C., Division of Vital Statistics, National Center for Human Resources Development Studies, and the National Longitudinal Study of the Youth, which are available to the public:

Setup Start

Stop

**Cust Item ID:**[illegible]

Customer:

Run Start

Date: 10-7-26 Tooling:

Date:

Date: _____ **SPC (Y/N):** _____

Date:

Stop

Insp.
Stamp

Revision Nbr

Rev A1

0.00

[illegible]

Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Memo

0.00

1-Turn tube as per Folio FA356 and Dwg D3204□2-Deburr

5/ 10/07/3

0.00

[illegible]

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

SA 10/07/31

0.00

QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

10/07/31

5 d

✓ ~~Q~~

5 ~~1~~

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60883

Monday, July 26, 2010 12:31:54 PM



Page 2

Item ID: D3204-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Tube

Start Date: 7/26/2010 Start Qty: 5.00



Cust Item ID:

Required Date: 7/26/2010 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: Q1C

0.00



Packaging

Memo

0.00

Packaging

10/8/03 CS

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/08/03 MF
10-8-03

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NOTE: Date & initial all entries

Picklist Print

Monday, July 26, 2010 12:31:58 PM

Page 1

Work Order ID: 60883

Parent Item: D3204-1

Parent Item Name: Tube



Start Date: 7/26/2010

Required Date: 7/26/2010

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP: ☐B☐04.06.09☐Change Step 6; remove Steps 7 & 8☐KJ/RF☐

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.750W.125		Purchased	No			100	f	11.2250	0.52	2.736842			



6061-T6 RD Tube .750 x .125W



Location

Loc Qty

Loc Code

MAT

11.225

111409

11.225

2,736 27 10/7/3)

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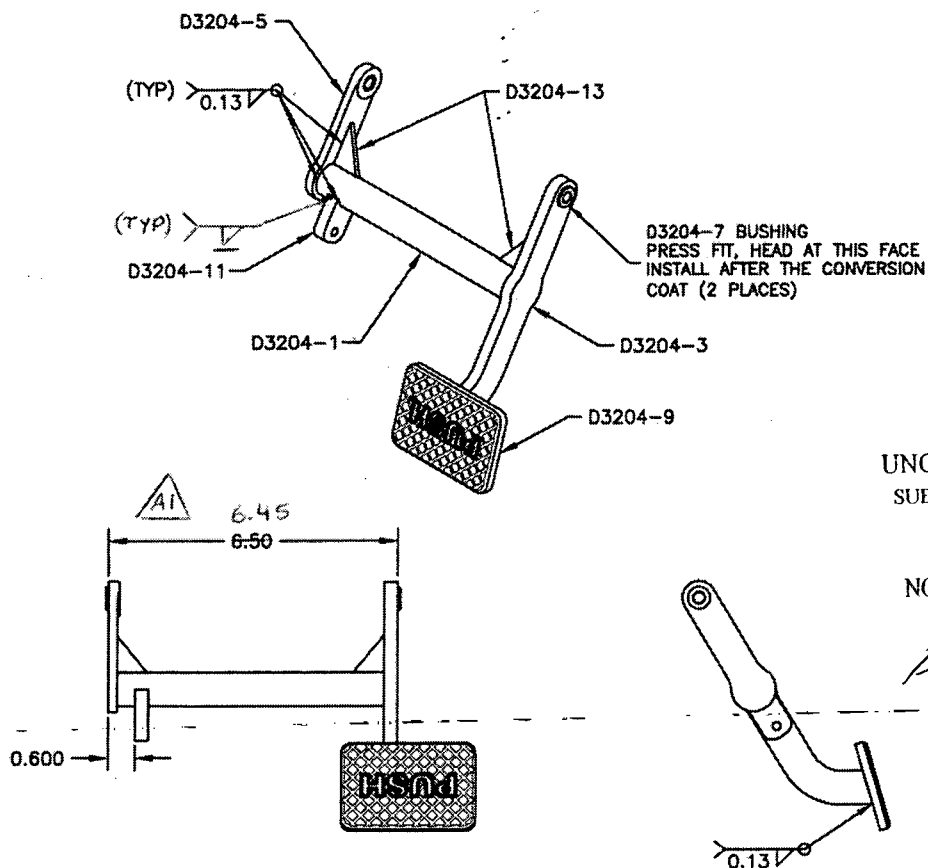
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NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3204	REV. A SHEET 1 OF 3
DATE 04.01.27	TITLE RELEASE PEDAL ASSEMBLY		SCALE NTS
A	04.01.27	NEW ISSUE	
AI	05.07.15	6.45 WAS 6.50	

RELEASED
04.04.30



SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 60883

BP10-726

D3204-041 RELEASE PEDAL ASSEMBLY

NOTES

- 1) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 2) MATERIAL: 6061-T6 OR -T62 (QQ-A-200/8) 0.750 OD x 0.125 WALL (M6061T6T0.75W.125)
- 3) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-250/11 OR QQ-A-225/8) BAR (M6061T6B)
- 4) MATERIAL: AISI 303 SS (M303R)
- 5) MATERIAL: 6061 (QQ-A-250/11) SHEET 0.125 THICK (M6061T6S.125)
- 6) ENGRAVE "PUSH" USING 0.5" HIGH LETTERS TO DEPTH OF 0.010 TO 0.020
ENGRAVE DART P/N USING 0.125 LETTERS TO MAX DEPTH OF 0.010
- 7) WELD ASSEMBLY PER QSI 004
- 8) CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 9) POWDER COAT ASSEMBLY GREY SANDTEX (REF. 4.3.5.6) PER QSI 005 4.3
- 10) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 11) ALL DIMENSIONS ARE INCHES

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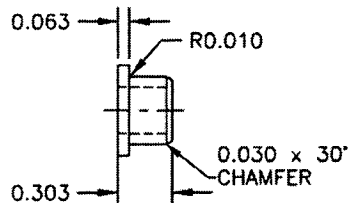
NOTE: Date & initial all entries

DART

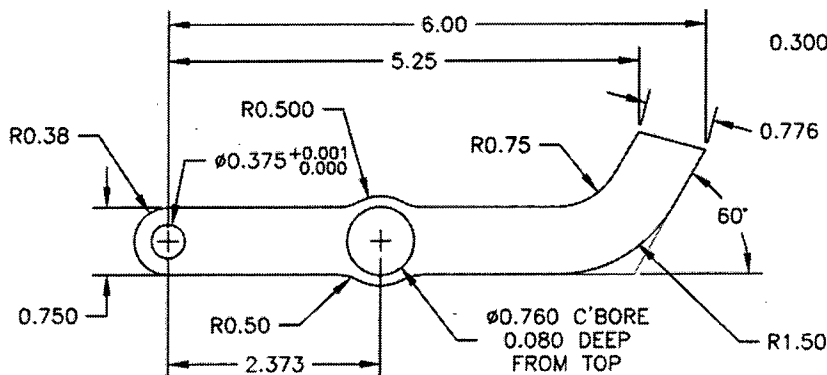
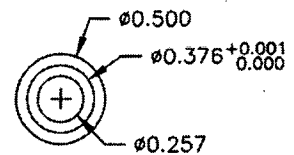
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CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3204	REV. A SHEET 2 OF 3
DATE 04.01.27		TITLE RELEASE PEDAL ASSEMBLY	SCALE NTS

RELEASED
04.04.05

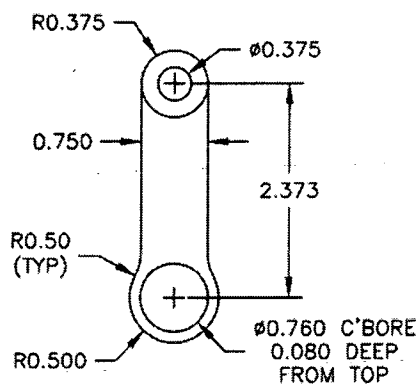
2 D3204-1 TUBE
SCALE 1:2



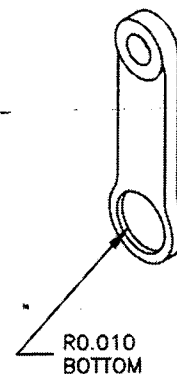
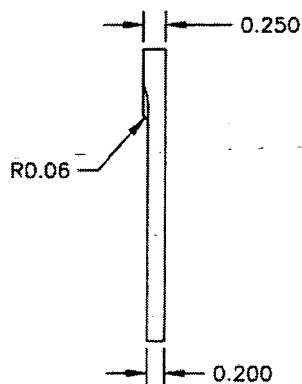
4 D3204-7 BUSHING
SCALE 1:1



3 D3204-3 ARM
SCALE 1:2



3 D3204-5 ARM
SCALE 1:2



w/c 60883

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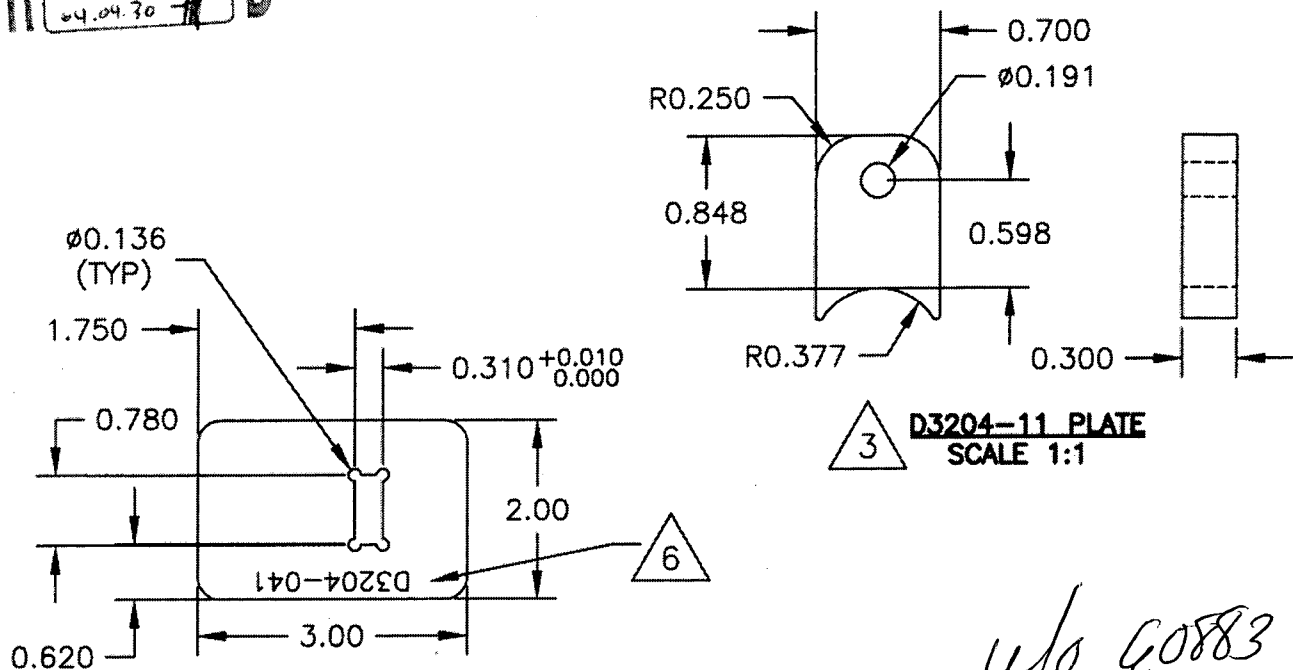
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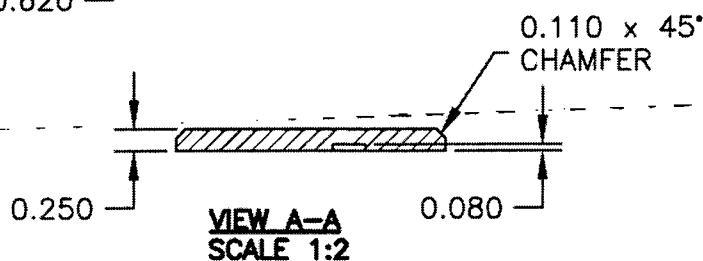
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3204	REV. A SHEET 3 OF 3
DATE 04.01.27		TITLE RELEASE PEDAL ASSEMBLY	SCALE NTS

RELEASED
04.04.30

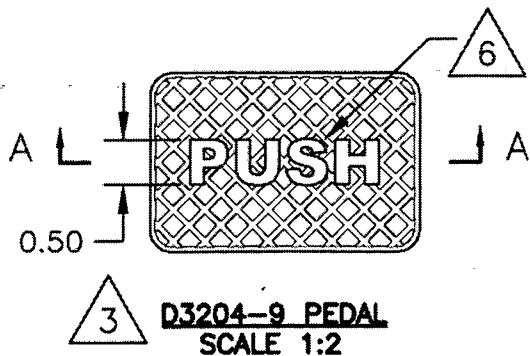


D3204-11 PLATE
SCALE 1:1

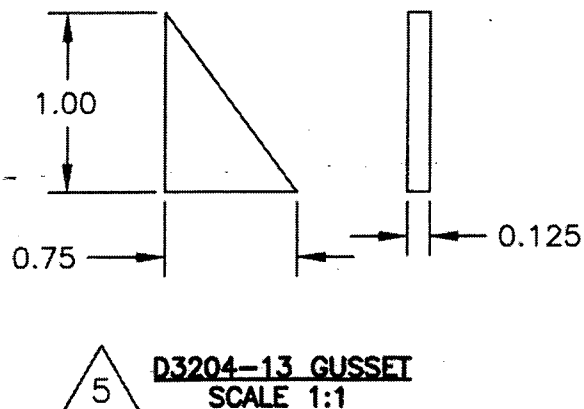
W/O 60883



VIEW A-A
SCALE 1:2



D3204-9 PEDAL
SCALE 1:2



D3204-13 GUSSET
SCALE 1:1

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